

# ALL SS PRESSURE GAUGE

BOURDON TYPE (DIN CASE)





#### **SPECIAL FEATURES**

- STAINLESS STEEL CASE & MEASURING SYSTEM
- SOCKET DIRECTLY WELDED TO CASE
- PROTECTION IP 65 / IP 66
- DRY OR FILLABLE VERSION
- ACCURACY UPTO 0.5% F. S. (OPTIONAL)
- STANDARD FOLLOWED IN GENERAL EN 837-1

#### **APPLICATIONS**

FOOD & BEVERAGE, PHARMACEUTICAL, CRYOGENICS, CHEMICAL & PETROCHEMICAL INDUSTRIES, CONVENTIONAL & NUCLEAR POWER PLANTS, PUMPS, HYDRO-CLEANING MACHINES, PRESSES, ENGINE COMPRESSORS, TURBINES, DIESEL ENGINES & REFRIGERATING PLANTS. SUITABLE FOR CORROSIVE ENVIRONMENTS & GASEOUS OR LIQUID MEDIA THAT WILL NOT OBSTRUCT THE PRESSURE SYSTEM.

# **SPECIFICATIONS**

## STANDARD VERSION: 63 mm, 100 mm & 150mm

**Accuracy** : ±1.0% of F. S. for NS 100 mm & 150 mm

±1.6% of F. S. for NS 63 mm

Ambient temperature : -25°C to +65°C

Process temperature : Max 300°C

Operating pressure : 75% of Scale Value

**Over pressure limit** :  $\leq$  100 bar : 125% of Max. Scale Value

> 100 to ≤ 600 bar : 115% of Max. Scale Value > 600 to ≤ 1600 bar : 110% of Max. Scale Value

Case & Bezel : AISI 304 SS (Bayonet Type)

Bourdon : AISI 316L SS

Socket : AISI 316L SS (Directly Welded to Case)

Movement : AISI 304 SS

Joints : Tig Argon Arc Welding

Protection : IP 65

Dial : Aluminum, black graduation on white background

Pointer : Aluminum, black coloured Fixed

Window : Sheet Glass
Blow off Disc : Neoprene
Gasket & Filling Plug : Neoprene

#### DRY BUT FILLABLE VERSION (OPTION FG)

Fillable Dampening Liquid : Glycerin 99.7% (Option - FG)

Ambient Temperature : Maximum 65°C
Process Temperature : Maximum 65°C
Window : Maximum 65°C
Window : Plexi Glass

Other Features : Refer Specification of Standard Version

#### **GLYCERINE FILLED VERSION (OPTION PY)**

Accuracy : ±1.0% of F.S.

Ambient Temperature : Maximum 65°C

Process Temperature : Maximum 65°C

Window : Plexi Glass

Dampening Liquids : Glycerin 99.7% (others available as option)

Other Features : Refer Specification of Standard Version

## Temperature effect:

The variation of indication caused by effects of temperature is to be calculated by below formula; which is to be added in the specified accuracy while measurement :- Formula :  $\pm$  0.04 x (t2 - t1) % of F. S. where t1 = reference temperature ( $\pm$ 20°C) and t2 = ambient temperature in °C.



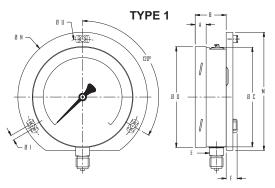




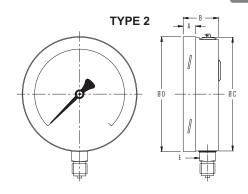
# BOURDON TYPE (DIN CASE)

# **DIMENSIONS - STANDARD VERSION**

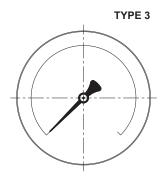


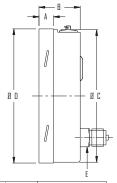


NS	Α	В	øс	ØD	Е	F	ØI	ØN	Øυ	М	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
63	12	32	61.7	64	14	10	3.6	86	75	80	260.0	370.0
100	17.5	49	99	101	22	15	4.8	132	116	126	645.0	885.0
150	17.5	51.5	159	162	22	15	5.8	196	178	188	1280.0	1920.0

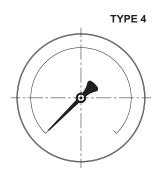


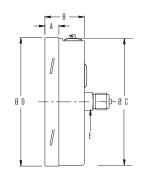
NS	Α	В	ØС	ØD	Е	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
63	12	32	61.7	64	14	200.0	310.0
100	17.5	49	99	101	22	560.0	800.0
150	17.5	51.5	159	162	22	1100.0	1740.0





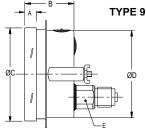
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NS	Δ	В	ØС	ØD	Е	Weight in gram	Weight in gram
IVO			bC	DD		(With Box)	(With Glycerin & Box)
63	12	32	61.7	64	14	200.0	310.0
100	17.5	49	99	101	22	550.0	790.0
150	17.5	51.5	159	162	22	1060.0	1700.0

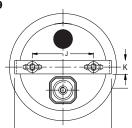




	NS	Α	В	ØС	ØD	Е	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
	63	12	32	61.7	64	14	200.0	310.0
[	100	17.5	49	99	101	22	550.0	790.0
[	150	17.5	51.5	159	162	22	1060.0	1170.0



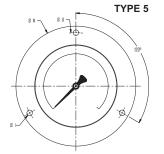




	NS	А	В	øс	ØD	Е	J	K	V	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
	63	12	32	61.7	64	14	46.5	15	74	280.0	390.0
	100	12.5	49	101	99	22	72	16	108	750.0	990.0
ĺ	150	17.5	51.5	162	159	22	106.5	16	166	1220.0	1860.0

Notes : • Drawings are not to scale. • All Dimensions are in mm  $\,$  . • NS = Nominal Size

• Weights mentioned are approximate and for standard product. Weight can be different after selection of options.





NS	Α	В	ØС	ØD	Е	ØI	ØN	ØU	S	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
63	12	32	61.7	64	14	3.6	86	75	1	250.0	360.0
100	17.5	49	99	101	22	4.8	132	116	1	630.0	870.0
150	17.5	51.5	159	162	22	5.8	196	178	1	1180.0	1820.0





#### **RANGE TABLE**

**Note :** Waaree offers National / International Scales like kPa, MPa, bar, psi, kg/cm² & Dual Scale like kPa with psi, kPa with bar, bar with psi or Equivalent scales as per the requirement can be provided on request. **Following are the example tables for kg/cm² & psi scales** 

## **PRESSURE**

SINGLE SCALE (kg/	cm² or bar)									
0/0.6	0/4		0/25		0/1000					
0/1	0/6		0/40	0/250	0/1600					
0/1.6	0/10		0/60	0/400	0/2100					
0/2.5 0/16		0/100		0/600						
DUAL SCALE ( psi with kg/cm²) or psi with bar										
psi	kg/cm²	psi	kg/cm²	psi	kg/cm²					
0/15	0/1	0/400	0/28	0/4000	0/280					
0/30	0/2	0/500	0/35	0/5000	0/350					
0/60	0/4	0/600	0/40	0/6000	0/400					
0/100	0/7	0/1000	0/70	0/10000	0/700					
0/150	0/10	0/1500	0/100	0/15000	0/4000					
0/220	0/16	0/2200	0/160	0/22000	0/4000*					
0/300	0/20	0/3000	0/200	0/30000	0/0000*					

#### **VACUUM & COMPOUND**

(\* For NS 100 mm & 150 mm)

SINGLE SCALE (kg/cm²)									
- 1/0	- 1/1.5	- 1/5	- 1/15						
- 1/0.6	- 1/3	- 1/9	- 1/24						

DUAL SCALE (inHg with psi & mmHg with kg/cm²)									
inHg with psi	mmHg with kg/cm²	inHg with psi	mmHg with kg/cm²	inHg with psi	mmHg with kg/cm <sup>2</sup>				
- 30/0 - 30/15	- 760/0 - 760/1	- 30/60 - 30/100	- 760/3 - 760/6	- 30/200 - 30/300	- 760/15 - 760/20				
- 30/13	- 760/2	- 30/100	- 760/9	- 30/350	- 760/20 - 760/24				

## **RECEIVER**

LINEAR SCALE	SQUARE ROOT SCALE
(0 - 100% Internal Scale)	( 0 - 10 Sq - Root Internal Scale )
External Scale	External Scale
0.2 - 1 kg/cm <sup>2</sup> or 3 - 15 psi	0.2 - 1 kg/cm² or 3 - 15 psi
(0-100% linear scale)	(0.2 - 1 kg/cm²)
(o room into a codio)	(0.2 Trigroin )

# FREON (WITH TEMPERATURE SCALE)

# **AMMONIA** (WITH TEMPERATURE SCALE)

Note: For temperature scales, please provide refrigerant name.

RANGE ( psi )			
-30 inHg - 150	0-300	-1 to 12.5	-30 inHg - 150
-30 inHg - 300	0-500	-1 to 16	-30 inHg - 300
		-1 to 25	0 - 300

# **ACCESSORIES** (Refer Datasheet for complete specifications)

EB COOLING TOWER EC GAUGE COCK  ED OVERLOAD PROTECTOR (GAUGE SAVER)**  * NEEDLE VALVE	EG SNUBBER EH SIPHON
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<sup>\*</sup> Refer catalogue for Valves & Manifolds



<sup>\*\*</sup> For Pressure Ranges.

BE

# **HOW TO ORDER**

BASIC MODEL			Example
CODE			BE
NOMINAL SIZE D	F	Н	
63 mm	100 mm	150 mm	X
TYPE OF MOUNTING			
<ul> <li>1 WALL / SURFACE / PROJECTION MOUNTING WITH BOT</li> <li>2 DIRECT BOTTOM ENTRY</li> <li>3 DIRECT LOWER BACK ENTRY</li> <li>4 DIRECT CENTER BACK ENTRY</li> <li>5 LOWER BACK ENTRY WITH FRONT FLANGE</li> <li>9 BACK ENTRY WITH MOUNTING BRACKET</li> </ul>	TOM ENTRY	,	X
GAUGE CONNECTION (# Applicable for NS 63 mm)			
2BM 1/4" BSP (M) STANDARD# 2NM 1/4 " NPT (M) STAND		<b>M</b> ½ "BSPT (M)*	
3BM 3/8" BSP (M) STANDARD* 4NM ½" NPT (M) STANDARD* 4MM M 20 x 1.5 (M)*  4BM ½" BSP (M) STANDARD*  * These connections will be provided through adaptors for NS 63 mm. Consult factory for minimum order quantity, price & delivery.  Note: Connections like Metric/ PT/ PF/ Flaired/ UNF/ G/ R etc can be provided on request.			XXX
RANGE			0/10
REFER RANGE TABLE			
OPTIONAL EXTRAS			kg/cm <sup>2</sup>
OA ACCURACY ± 0.5% OF F. S. (FOR DRY VERSION)  TI MONEL BOURDON & SOCKET (MONEL VERSION)**#  FL INTEGRAL DAMPENING SCREW (MONEL)**  FS FILLABLE LIQUID SILICON OIL*  FG FILLABLE LIQUID GLYCERINE  PZ DAMPENING LIQUID MINERAL LIQUID FILLED  PX DAMPENING LIQUID FLOUROLUBE FILLED  PY DAMPENING LIQUID GLYCERINE FILLED  QA DAMPENING LIQUID SILICON OIL FILLED*  RR ENCLOSURE PROTECTION IP 66  RE ENCLOSURE PROTECTION IP 67  RW PLEXI GLASS  RX SHATTERPROOF/SAFETY GLASS  RZ TOUGHENED GLASS  SF MOVEMENT WITH DAMPENING JELLY	TB HELIUM TF CONFO PW FIVE PC SG OXYGE RH CUSTO QB INTEGN SA INTERN SB INTERN ZB RECEIV ZC FREON ZD AMMON CK EPOXY ZM ELECTR	AG MARKING# M LEAK TEST  PRMITY AS PER NACE MR 0175  DINT FACTORY CALIBRATION CERTIFICATE OF SERVICE (DRY VERSION)  M DESIGNED DIAL  RAL DAMPENING SCREW (AISI 316 SS)  NAL OVERPRESSURE STOP  NAL VACUUM STOP	XX
MAXIMUM READING POINTER WITH PLEXI GLASS (FOR DRY VERSION) ZL OVER RANGE PROTECTION 150% OF F. S. POINTER SLOTTED ZERO ADJUSTABLE	GH MATERI PU CALIBR	-F TYPE VENT PLUG IAL TEST CERTIFICATES*** AATION CERTIFICATE TRACEABLE TO NATION NATIONAL STANDARDS	NAL/

#### #For NS 100 mm & 150 mm

# Ordering Example: BE - X - X - XXX - 0/10 kg/cm<sup>2</sup> - XX

FOR OTHER OPTIONAL ITEMS, PLEASE CONTACT FACTORY FOR DELIVERY AND MINIMUM QUANTITY OF ORDER.



 $<sup>^{\</sup>star}$  Gasket, BOD & Filling plug of NBR. Refer Price List for Viton.

<sup>\*\*</sup>INTEGRAL DAMPENING SCREW WILL BE IN MONEL IF ORDERED. REFER OPTION FL.

<sup>\*\*\*</sup> MATERIAL TEST CERTIFICATES WILL BE PROVIDED FOR WETTED PARTS ONLY WITH CHEMICAL COMPOSITION TESTING. FOR OTHERS, PLEASE CONSULT FACTORY.